



## **Brut Nat, NV**

### **Sparkling Wine**

### **California**

Trust us. YOU WANT THIS WINE. Jared was one of (if not THE) first to dabble with making domestic Pet Nat wines way back in 2009. In 2011 Lily's Pet Nat was born. Here we have his first, non-vintage bottling of Sparkling wine made from classic Champagne grapes from a 54 year old Pinot Meunier vineyard in the Russian River AVA of Sonoma. The Pinot Meunier is aged in barrel until the following vintage when it is naturally inoculated with a little Napa Valley, Linda Vista Vineyard Chardonnay. This wine is Zero-Zero-Zero-Zero (no SO<sub>2</sub>, no dosage, no riddling, no riddling agent). With a mere 41 cases made for his inaugural release we offer this exclusively to our members.

Appellation: California

Vineyard: Dommen

Varietal: Pinot Meunier (mostly)

Age: Planted 1953

Elevation: 300 feet

Soil: Goldridge

Harvested: August 23, 2017

Pressed: August 23, 2017

Fermentations: Wild yeast & bacteria in neutral French oak barrels

Barrel Aging: 13 months in neutral French oak barrels

Bottled: Unfiltered on Sept 27, 2018

Disgorged: May 8, 2019

Production: 41 cases

Release date: Fall 2019 \*EXCLUSIVE FOR MEMBERS



### **Tasting Note:**

*On the nose, you'll find toasty notes of fresh brioche and warm honey. You might be fooled for a second, but we assure you - it's not Champagne. On the palate, think perfect Fall pears and tart yellow apples, perked up with some fresh lime zest. Brut Nat goes with everything and anything! But if it were up to us, we'd go with steaming bowls of miso soup and translucent slices of sashimi.*